



Dart Aerospace Ltd.
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Canada

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RBW6705G00632-3G

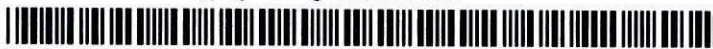
Job Sheet 178628



004206

Part No: RBW6705G00632-3G Job Qty: 1 ea

Part Name: Flapping Locking Tool, Tail Rotor



Part Weight: 0 lbs

Status: Scheduled

Priority: AOG

Job Created: 6/5/18

Job Tracking No:

Due Date: 7/16/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW6705G00632-3G Rev. 0 IPP Rev. A 18.05.31 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/16/18	7/16/18	0.00	0.00	Start Up Small Fab-2		MLL
110	Small Fab	1 pcs	7/16/18	7/16/18	0.00	1.00	Small Fab-3		MLL DAS
120	QC	1 pcs	7/16/18	7/16/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	7/16/18	7/16/18	0.00	0.00	Packaging3-1		MLL 9-89
140	QC21-FG	1 Ea	7/16/18	7/16/18	0.00	0.00	QC21		DAS

Part Op 110 - 1-Press dowel pins into -1 2-Assemble as per DWG.
Descriptions:

21 JUL 27 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6705G00632-3G-1	Yoke	1 Ea (1 ea)	90-Start up Operation	3091865
90273A542 62	Screw	1 Ea (1 ea)	110-Small Fab	3079279
91030A445 67	Flange Nut	1 Ea (1 ea)	110-Small Fab	3082436
92620A563 55	Screw	4 Ea (4 ea)	110-Small Fab	3082437
95229A430 38	Washer Rnd 1/4" Id Cad Plated	4 Ea (4 ea)	110-Small Fab	3048599
98381A508 41	Dowel Pin 3/16" X 3/4"	2 Ea (2 ea)	110-Small Fab	3082438
GA RBW6705G00632-3G-11 2	Washer	1 Ea (1 ea)	110-Small Fab	3090943
GA RBW6705G00632-3G-3	Base	1 Ea (1 ea)	110-Small Fab	3094029
GA RBW6705G00632-3G-5 QC	Bolt	1 Ea (1 ea)	110-Small Fab	3094916
GA RBW6705G00632-3G-7	Base	1 Ea (1 ea)	110-Small Fab	3093690
GA RBW6705G00632-3G-9	Knob	2 Ea (2 ea)	110-Small Fab	3094744

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBW6705G00632-3G-1	1	7	0
110-Small Fab	90273A542	1	99	0
	91030A445	1	10	0
	92620A563	4	100	0
	95229A430	4	100	0
	98381A508	2	100	0
	RBW6705G00632-3G-11	1	6	0
	RBW6705G00632-3G-3	1	6	0
	RBW6705G00632-3G-5	1	6	0
	RBW6705G00632-3G-7	1	6	0
	RBW6705G00632-3G-9	2	12	0

Plex 7/25/18 7:40 AM dart.logan.david



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Container No: S095913



Part: RBW6705G00632-3G

Job No: 178628

Serial No/Batch: S095913

Revision: 0

Inspector:

Exp Date:

Instructions:

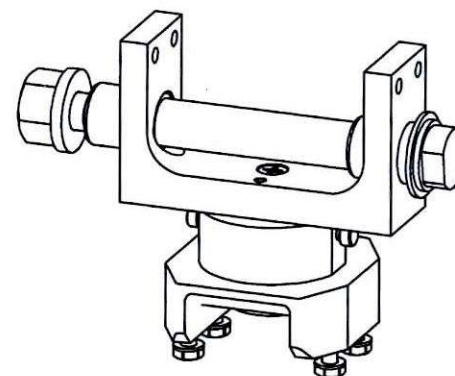
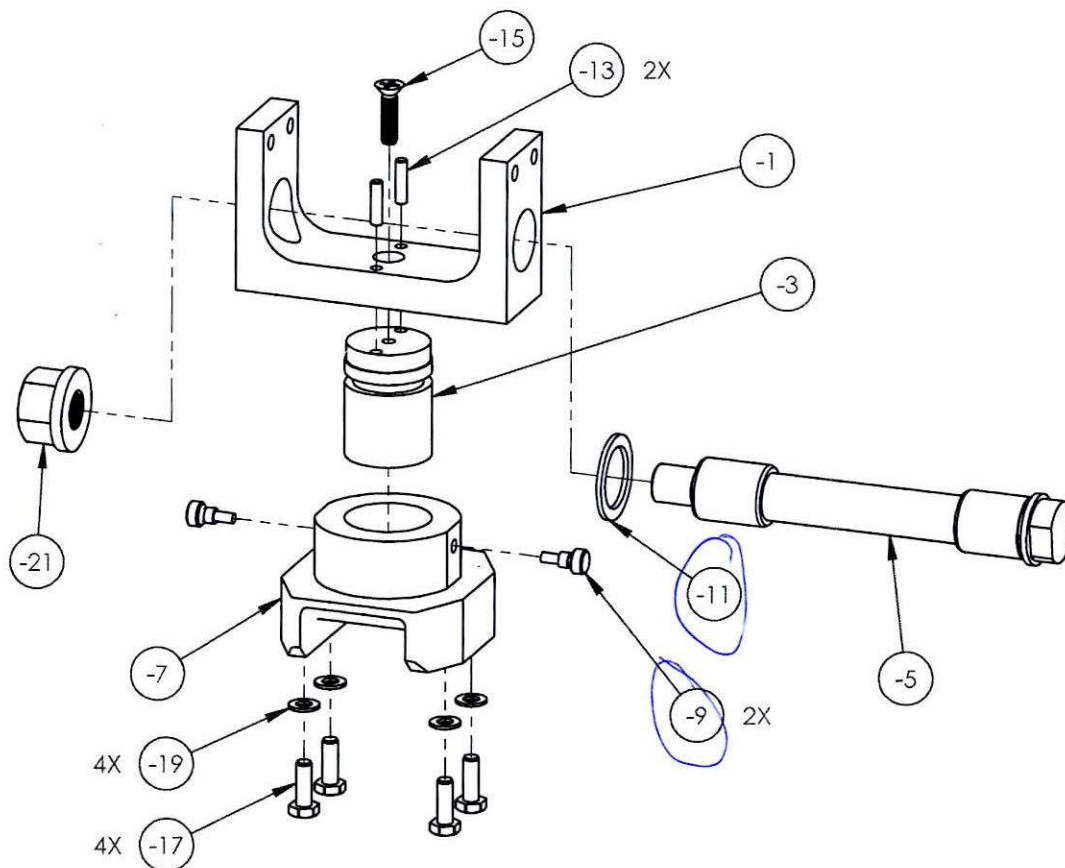
Date: 07/25/18

2AC
8C
8B-E

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



USED IN KIT RBW6705G00332-3G

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	YOKE	6061	1-5/8 X 2-7/8 X 4-3/4	2
			-3	1	BASE	BRASS	Ø1-1/2 X 2-1/8	3
			-5	1	BOLT	4140	Ø1-1/8 X 7-1/8	4
			-7	1	BASE	1018	2-1/4 X 3-1/4 X 3-1/4	5
			-9	2	KNOB	BRASS	Ø1/2 X 7/8	6
			-11	1	WASHER	1018	Ø1-1/2 X 1/8	7
		B/O	-13	2	DOWEL PIN	STEEL	Ø3/16 X 3/4 MCMASTER-CARR #98381A508	1
		B/O	-15	1	SCREW	STEEL	1/4-20 X 1 MCMASTER-CARR #90273A542	1
		B/O	-17	4	SCREW	STEEL	1/4-28 X 3/4 MCMASTER-CARR #92620A563	1
		B/O	-19	4	WASHER	STEEL	1/4 MCMASTER-CARR #95229A430	1
		B/O	-21	1	FLANGE NUT	STEEL	5/8-16 MCMASTER-CARR #91030A445	1

		RED BARN MACHINE	
TITLE		FLAPPING LOCKING TOOL, T/R	
DWG NO.		RBW6705G00632-3G	
REV			
MAT'L		DRAWN BY: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D. Weil</i>	
.XXX ± .005		FRACTIONS ± 1/32	
.XX ± .01		ANGLES ± 5°	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45°		USED ON MODEL	
OR .015R		AW139	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE 1:3		DATE 5/23/2012	
		SHEET 1 OF 7	